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CFR 195.214(a) American Petroleum Institute. Welding of

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API 1104, Section 5.4.2.9 makes the direction of travel, uphill or  
downhill, for vertical welding an essential variable. API 1104,  
Section 5.5 states □To weld the test joint for butt welds, two pipe

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nipples shall be joined, following all of the details of the procedure specification.□.

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